



TEMPORARY SUBSTITUTION AUTHORITY

TSA NO. 1041

SHEET 1 OF 1

MODELS AFFECTED

12000

QUANTITY OR TIME REQUESTED

PENDING EVALUATION

ISSUE DATE 20/1/81

EFFECTIVE DATE

DESCRIPTION OF TSA

OUTBOARD DRIVE SHAFTS

O/B DRIVE SHAFTS PART NO 108545 (COSAS XP) ARE TO BE USED.

AFTER FITTING THE DRIVE SHAFT AND BEARINGS INTO THE REAR HUB ASSEMBLY THE HUB IS TO BE PRESSED ON USING A PRESS - SET AT MAXIMUM LOAD OF 3 TONS. IF THE HUB DOES NOT GO FULLY HOME REJECT THE ASSEMBLY.

THE REAR HUB NUT IS TO BE TIGHTENED TO 370 N.M

EFFECTIVE VIN NO.

TSA EFFECTS (M)

- B.U.
- SERVICE
- QUALITY
- PERFORMANCE
- APPEARANCE
- INTER-CHANGEABILITY

- COST
- EMISSIONS

SAFETY CRITICAL
llfscell

APPROVED

NEW OR MODIFIED PARTS

SUPERSEDED PART

DOS O - Use elsewhere
R - Rework
U - Use S - Scrap

PART NO	ISS	QTY	PART NO	ISS	QTY	DESCRIPTION	MODEL APPLIC	DOS
108545		2				O/BOARD D/SHAFT	12000	U

REQUESTED BY

TSA COST

NAME D. T. J. C. DEPT. RES ENG TEL. 3504

APPROVAL SIGNATURES

PIECE PART

Res. Eng Finance Quality Control Production Control Service Parts Prod. Eng Purchase

RE-WORK

OTHER

CHARGE COST TO:

REASONS FOR REJECTION OR INSTRUCTIONS FOR INCORPORATING TSA.

Ref. TSA 549

RELEVANT CTR'S

1048/62

RELEVANT ECR'S